

GUIDE FOR BUILDING AND CLASSING

MOBILE OFFSHORE UNITS

JULY 2008

CORRIGENDA/EDITORIALS – 1 May 2010

CORRIGENDA/EDITORIALS – 1 August 2012

CORRIGENDA/EDITORIALS – 5 December 2012

CORRIGENDA/EDITORIALS – 11 March 2013

CORRIGENDA/EDITORIALS – 1 February 2014

CORRIGENDA/EDITORIALS – 1 July 2015

CORRIGENDA/EDITORIALS – 1 July 2017

Page No.	Paragraph	Comments
Chapter 1 Section 2	Scope and Conditions of Classification Classification Symbols and Notations	
3	1-2/1.5	Reference “Chapter 7” to read “Chapter 8”.
4	1-2/15	Reference “Section 4-3-5 of the <i>Steel Vessel Rules</i> ” to read “the ABS <i>Guide for Dynamic Positioning Systems</i> ”.

Chapter 1 Section 4	Scope and Conditions of Classification Plans and Design Data to be Submitted	
7	1-4/1	Reference “5-1/1.7” to read “5-1/1.9”.
7	1-4/1	Reference “5-1/1.9” to read “5-1/1.7”.
7	1-4/3	References “4-1/1.7, 4-2/1.7, 4-3/1.5 and 5-2/1” to read “4-1/1.7, 4-2/1.7, 4-3/1.5, 5-2/1.3 and 6-1/1.5.1”.
7	1-4/3	Reference “6-1/1.5.1” to read “6-1/1.7.1”.

Chapter 1 Section 5	Scope and Conditions of Classification Operating Manual	
8	1-5/1	References “3-1-2/1.3, 3-2-3/7.1.2 and 3-2-3/7.3.2 of the <i>MODU Rules</i> ” to read “3-1-3/1.3 and 4-1-1/7.7 of the <i>MODU Rules</i> ”.
8	1-5/1.5ii)	References “3-1-2/1.11 and 3-2-3/5.7 of the <i>MODU Rules</i> ” to read “3-1-3/1.11 and 3-2-3/5.7 of the <i>MODU Rules</i> ”.
8	1-5/1.5v)	Reference “3-1-2/1.11 of the <i>MODU Rules</i> ” to read “3-1-3/1.11 of the <i>MODU Rules</i> ”.
8	1-5/1.5vii)	Reference “3-1-2/1.3.3(a) of the <i>MODU Rules</i> ” to read “3-1-3/1.3.3(a) of the <i>MODU Rules</i> ”.
9	1-5/1.13	In first paragraph, “ensure” to read “verify”.

Chapter 2 Section 2	General Environmental Loadings	
13	2-2/1	In second paragraph, reference “Section 3-1-2 of the <i>MODU Rules</i> ” to read “Section 3-1-3 of the <i>MODU Rules</i> ”.

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Chapter 2 Section 2	General Environmental Loadings													
13	2-2/Table 1	Revise 2-2/table 1 as follows: <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th style="text-align: right;"><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Wind Loadings</td> <td style="text-align: right;">3-1-3/1.3</td> </tr> <tr> <td>Wave Loadings</td> <td style="text-align: right;">3-1-3/1.5</td> </tr> <tr> <td>Current Loading</td> <td style="text-align: right;">3-1-3/1.7</td> </tr> <tr> <td>Loading due to Vortex Shedding</td> <td style="text-align: right;">3-1-3/1.9</td> </tr> <tr> <td>Gravity and Functional Loads</td> <td style="text-align: right;">3-1-3/1.11</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Wind Loadings	3-1-3/1.3	Wave Loadings	3-1-3/1.5	Current Loading	3-1-3/1.7	Loading due to Vortex Shedding	3-1-3/1.9	Gravity and Functional Loads	3-1-3/1.11
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Chapter 2 Section 3	General Material Selection	
14	2-3/1	In second paragraph, reference “Section 3-1-3 of the <i>MODU Rules</i> ” to read “Section 3-1-4 of the <i>MODU Rules</i> ”.

Chapter 3 Section 1	Hull Construction and Equipment Plans and Design Data to be Submitted	
18	3-1/3	Revise last two bullets to be paragraphs, as follows: <p>3 Calculations</p> <p>The following calculations are to be submitted.</p> <ul style="list-style-type: none"> • Structural analysis, including fatigue analysis • Resultant forces and moments from wind, waves, current, mooring and other environmental loadings • Effects of icing on structural loadings and stability • Wind resistance area of exposed structural elements • Stability calculations, both intact and damaged • Calculations substantiating adequacy of structure to transmit forces between legs and hull through the jacking or other self-elevating system • Evaluation of the unit’s ability to resist overturning while bearing on the sea bed <p>Submitted calculations are to be suitably referenced</p> <p>Results from model tests or dynamic response calculations may be submitted as alternatives or substantiation for required calculations.</p>

Chapter 3 Section 2	Hull Construction and Equipment Hull Structures and Arrangements	
22	3-2/11.3	Reference “Subsection 6-1-1/33 of the <i>Steel Vessel Rules</i> and any part of Section 6-1-1 applicable to non-self-propelled units” to read “Subsection 6-1-1/33 of the <i>Steel Vessel Rules</i> including 6-1-5/31 for non-self-propelled units”.
22	3-2/11.3	Reference “Subsection 6-1-1/33 of the <i>Steel Vessel Rules</i> ” to read “Section 6-1-5 of the <i>Steel Vessel Rules</i> ”.

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Chapter Section 3 3	Hull Construction and Equipment Stability and Watertight/Weathertight Integrity									
24	3-3/1	Reference “3-3-1/1 of the <i>MODU Rules</i> ” to read “3-3-2/1 and 3-3-1/3 of the <i>MODU Rules</i> ”.								
24	3-3/3	Revise last sentence of first paragraph to read “For purposes of these calculations, the configuration of the unit is to reflect the actual condition of the unit during afloat operation, such as the operation of cranes and the position of legs for self-elevating units.”.								
25	3-3/3	In second paragraph, reference “3-3-1/3 of the <i>MODU Rules</i> ” to read “3-3-2/3 of the <i>MODU Rules</i> ”.								
25	3-3/5	In last paragraph, reference “3-3-1/9.1 of the <i>MODU Rules</i> ” to read “3-3-2/5.1 of the <i>MODU Rules</i> ”.								
25	3-3/7	In first paragraph, reference “3-3-1/1.3.2 of the <i>MODU Rules</i> ” to read “3-3-2/1.3.2 and 3-3-2/1.3.3 of the <i>MODU Rules</i> ”.								
25	3-3/7	In fourth paragraph, reference “3-3-1/7 of the <i>MODU Rules</i> ” to read “3-3-2/3.5 of the <i>MODU Rules</i> ”.								
25	3-3/Table 3	Revise references in 3-3/Table 3 as follows: <table border="1" data-bbox="523 898 1442 1010"> <thead> <tr> <th></th> <th><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Self-Elevating Units</td> <td>3-3-2/3.5.1</td> </tr> <tr> <td>Column-Stabilized Units</td> <td>3-3-2/3.5.2</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Self-Elevating Units	3-3-2/3.5.1	Column-Stabilized Units	3-3-2/3.5.2		
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26	3-3/9	Reference “3-3-1/9 of the <i>MODU Rules</i> ” to read “3-3-2/5 of the <i>MODU Rules</i> ”.								
26	3-3/Table 4	Revise references in 3-3/Table 4 as follows: <table border="1" data-bbox="523 1144 1442 1290"> <thead> <tr> <th></th> <th><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Weathertight Integrity</td> <td>3-3-2/5.1</td> </tr> <tr> <td>Watertight Integrity</td> <td>3-3-2/5.3</td> </tr> <tr> <td>Penetrations</td> <td>3-3-2/5.5</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Weathertight Integrity	3-3-2/5.1	Watertight Integrity	3-3-2/5.3	Penetrations	3-3-2/5.5
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Chapter Section 4 1	Machinery and Systems Machinery, Equipment and Their Installation									
31	4-1/1.5	Revise to read: “Compliance with the provisions of Section 4-3-5 of the <i>Steel Vessel Rules</i> is required for main propulsion thrusters in all cases and for propulsion assist thrusters and athwartship thrusters, where an optional notation in accordance with 1-2/13 or 1-2/15 is desired. Dynamic positioning systems, including their thrusters, are to comply with the <i>ABS Guide for Dynamic Positioning Systems</i> .”								
32	4-1/1.9	In second paragraph, reference “Section 4-9-4 of the <i>Steel Vessel Rules</i> ” to read “Section 4-9-6 of the <i>Steel Vessel Rules</i> ”.								
Chapter Section 4 2	Machinery and Systems Pumps and Piping Systems									
33	4-2/1	In first paragraph, reference “See also 4-1/1.7” to read “For definitions of terms, refer to 4-2-1/3 of the <i>MODU Rules</i> ”.								
36	4-2/Table 2	References “4-2-2/27” and “4-2-2/29” to read “4-2-2/25” and “4-2-2/27”, respectively.								

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Chapter Section	4 3	Machinery and Systems Electrical Installations
38	4-3/1.5	Reference “4-3/3.1, 4-3/5.1, 4-3/7.1 and 4-3/9.3.2” to read “4-3/3.1, 4-3/5.1, 4-3/9.3.2, and 4-3/11.3”.
40	4-3/Table 2	Revise “Main Source of Power” to read “Main Service Source of Power”.
41	4-3/5.1.3	In last line, reference “6-2-4/11.1 and 4-3-3/9.1 of the <i>MODU Rules</i> ” to read “6-2-5/9.3 and 4-3-3/9.1 of the <i>MODU Rules</i> ”.
41	4-3/5.1.3	In last line, reference “6-2-5/9.3 and 4-3-3/9.1 of the <i>MODU Rules</i> ” to read “7-2-5/9.3 and 4-3-3/9.1 of the <i>MODU Rules</i> ”.
41	4-3/7	Add date “(1 August 2012)” to title.
44	4-3/11.3.1	In first paragraph, reference “4-3-6/5 of the <i>MODU Rules</i> ” to read “4-3-6/7 of the <i>MODU Rules</i> ”.
45	4-3/11.3.1xiv)	Reference “4-3-6/5.5i) of the <i>MODU Rules</i> ” to read “4-3-6/7.5i) of the <i>MODU Rules</i> ”.
Chapter Section	5 2	Fire and Safety – Measures and Features Active Fire Protection Systems and Equipment
52	5-2/Table 3	In second row, “Fireman’s Outfit” to read “Firefighters’ Outfit”.
53	5-2/7.5	Reference “4-3-6/5 and 4-3-3/9.3.3 of the <i>MODU Rules</i> ” to read “4-3-6/7 and 4-3-3/9.3.3 of the <i>MODU Rules</i> ”.
Chapter Section	6 1	Equipment and Machinery Certification Material, Marine Equipment and Machinery Certification
58	6-1/9	Reference “6-1-5/1.1” to read “6-1-5/1.1 of the <i>MODU Rules</i> ”.
61	6-1/19	In first and second paragraphs “drilling units” to read “mobile offshore units”. (2 places)
Chapter Section	7 1	Surveys Testing and Trials
64	7-1/1	In first line, reference “Section 6-1-1 of the <i>ABS Rules for Building and Classing Mobile Offshore Drilling Units (MODU Rules)</i> ” to read “Section 6-1-2 of the <i>ABS Rules for Building and Classing Mobile Offshore Drilling Units (MODU Rules)</i> ”.

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65	7-1/3.3	Reference “3-2-7/5 of the <i>MODU Rules</i> ” to read “7-1-2/11 of the <i>MODU Rules</i> ”.																																				
65	7.1/Table 3	<p>Revise references in 7-1/Table 3 as follows:</p> <table border="1"> <thead> <tr> <th></th> <th><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Nondestructive Testing (NDT) of Column-Stabilized Units</td> <td>7-1-2/11.1</td> </tr> <tr> <td>Nondestructive Testing (NDT) of Self-Elevating Units</td> <td>7-1-2/11.3</td> </tr> <tr> <td>Type and Extent of NDT</td> <td>7-1-2/11.7</td> </tr> <tr> <td>NDT Personnel and Records</td> <td>7-1-2/11.9</td> </tr> <tr> <td>NDT Acceptance Standards</td> <td>7-1-2/11.11</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Nondestructive Testing (NDT) of Column-Stabilized Units	7-1-2/11.1	Nondestructive Testing (NDT) of Self-Elevating Units	7-1-2/11.3	Type and Extent of NDT	7-1-2/11.7	NDT Personnel and Records	7-1-2/11.9	NDT Acceptance Standards	7-1-2/11.11																								
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66	7-1/5.1	Reference “Section 7-1-4 of the <i>MODU Rules</i> ” to read “Section 7-1-3 of the <i>MODU Rules</i> ”.																																				
67	7-1/7.1	Reference “Section 7-1-3 of the <i>MODU Rules</i> ” to read “Section 7-1-4 of the <i>MODU Rules</i> ”.																																				
68	7-1/9.1	Reference “4-3-1/3.5 of the <i>MODU Rules</i> ” to read “4-3-1/3 of the <i>MODU Rules</i> ”.																																				

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69	7-1/13.1	In third paragraph, reference “4-1/11.5” to read “4-3/11.1”.
69	7-1/13.1	In fourth paragraph, reference “given Section 4” to read “given in 4-3/11.2”.

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72	7-2/1	In second line, reference “Section 6-2-1 of the <i>MODU Rules</i> ” to read “Part 6, Chapter 2 of the <i>MODU Rules</i> ”.																										
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72	7-2/1.1	Reference “6-2-1/19.1 and 6-2-1/19.3 of the <i>MODU Rules</i> ” to read “6-2-1/7.1 and 6-2-1/7.3 of the <i>MODU Rules</i> ”.																										
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74	7-2/5	In second line, reference “Section 6-2-3 of the <i>MODU Rules</i> ” to read “Section 6-2-4 of the <i>MODU Rules</i> ”.																										
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74	7-2/Table 2	Revise 7-2/Table 2, as follows: <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th style="text-align: center;"><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Annual Survey – Hull</td> <td style="text-align: center;">6-2-4/1</td> </tr> <tr> <td>Annual Survey – Machinery and Electrical Systems</td> <td style="text-align: center;">6-2-4/3</td> </tr> <tr> <td>Thrusters and Dynamic Positioning Systems</td> <td style="text-align: center;">6-2-4/5</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Annual Survey – Hull	6-2-4/1	Annual Survey – Machinery and Electrical Systems	6-2-4/3	Thrusters and Dynamic Positioning Systems	6-2-4/5																		
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74	7-2/Table 2	Revise references in 7-2/Table 2 as follows: <table border="1" data-bbox="523 344 1442 495"> <thead> <tr> <th></th> <th><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Annual Survey – Hull</td> <td>7-2-4/1</td> </tr> <tr> <td>Annual Survey – Machinery and Electrical Systems</td> <td>7-2-4/3</td> </tr> <tr> <td>Thrusters and Dynamic Positioning Systems</td> <td>7-2-4/5</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Annual Survey – Hull	7-2-4/1	Annual Survey – Machinery and Electrical Systems	7-2-4/3	Thrusters and Dynamic Positioning Systems	7-2-4/5								
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74	7-2/7	Revise title to read “Special Periodical Surveys – Hull and Machinery”.																
74	7-2/7	Reference “Section 6-2-4 of the <i>MODU Rules</i> ” to read “Section 6-2-5 of the <i>MODU Rules</i> ”.																
74	7-2/7	Reference “Section 6-2-5 of the <i>MODU Rules</i> ” to read “Section 7-2-5 of the <i>MODU Rules</i> ”.																
74	7-2/Table 3	Revise title to read “Special Periodical Surveys – Hull and Machinery”.																
74	7-2/Table 3	Revise 7-2/Table 3, as follows: <table border="1" data-bbox="523 840 1442 1193"> <thead> <tr> <th></th> <th><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Special Periodical Survey – Hull No. 1</td> <td>6-2-5/1</td> </tr> <tr> <td>Special Survey No. 2 and Subsequent</td> <td>6-2-5/3</td> </tr> <tr> <td>Special Periodical Survey – Machinery</td> <td>6-2-5/5</td> </tr> <tr> <td>Special Periodical Survey – Electrical Equipment</td> <td>6-2-5/7</td> </tr> <tr> <td>Special Periodical Survey – Special Features (All Types)</td> <td>6-2-5/9</td> </tr> <tr> <td>Thrusters and Dynamic Position Systems</td> <td>6-2-5/11</td> </tr> <tr> <td>Units with Retractable Propulsion Thrusters</td> <td>6-2-5/13</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Special Periodical Survey – Hull No. 1	6-2-5/1	Special Survey No. 2 and Subsequent	6-2-5/3	Special Periodical Survey – Machinery	6-2-5/5	Special Periodical Survey – Electrical Equipment	6-2-5/7	Special Periodical Survey – Special Features (All Types)	6-2-5/9	Thrusters and Dynamic Position Systems	6-2-5/11	Units with Retractable Propulsion Thrusters	6-2-5/13
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74	7-2/9	Reference “6-2-5 of the <i>MODU Rules</i> ” to read “Section 6-2-6 of the <i>MODU Rules</i> ”.																
74	7-2/9	Reference “Section 6-2-6 of the <i>MODU Rules</i> ” to read “Section 7-2-6 of the <i>MODU Rules</i> ”.																
74	7-2/Table 4	Revise 7-2/Table 4, as follows: <table border="1" data-bbox="523 1816 1442 1955"> <thead> <tr> <th></th> <th><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Parts to be Examined</td> <td>6-2-6/1</td> </tr> <tr> <td>Underwater Inspection in Lieu of Drydocking (UWILD)</td> <td>6-2-6/3</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Parts to be Examined	6-2-6/1	Underwater Inspection in Lieu of Drydocking (UWILD)	6-2-6/3										
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75	7-2/9.1	In second line, reference “Section 6-2-6 of the <i>MODU Rules</i> ” to read “6-2-6/3 of the <i>MODU Rules</i> ”.										
75	7-2/Table 5	Revise 7-2/Table 5, as follows: <table border="1" data-bbox="523 651 1441 835"> <thead> <tr> <th></th> <th><i>Section of MODU Rules</i></th> </tr> </thead> <tbody> <tr> <td>Conditions</td> <td>6-2-6/3.1</td> </tr> <tr> <td>Physical Features</td> <td>6-2-6/3.3</td> </tr> <tr> <td>Procedures</td> <td>6-2-6/3.5</td> </tr> <tr> <td>Alternatives</td> <td>6-2-6/3.7</td> </tr> </tbody> </table>		<i>Section of MODU Rules</i>	Conditions	6-2-6/3.1	Physical Features	6-2-6/3.3	Procedures	6-2-6/3.5	Alternatives	6-2-6/3.7
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77	7-2/21	Reference “the “Guide for Lay-up and Reactivation of Laid-up Mobile Offshore Drilling Units” included in Appendix 6-2-A1 of the <i>MODU Rules</i> ” to read “the requirements for “Lay-up and Reactivation of Laid-up Mobile Offshore Drilling Units” included in Appendix 7-2-A1 of the <i>MODU Rules</i> ”.										
Chapter 8 Section 1	Specific Unit Types Accommodation Units											
81	8-1/5.1.1	Reference “5-1-1/3.5 of the <i>MODU Rules</i> ” to read “5-1-1/3.7 of the <i>MODU Rules</i> ”.										